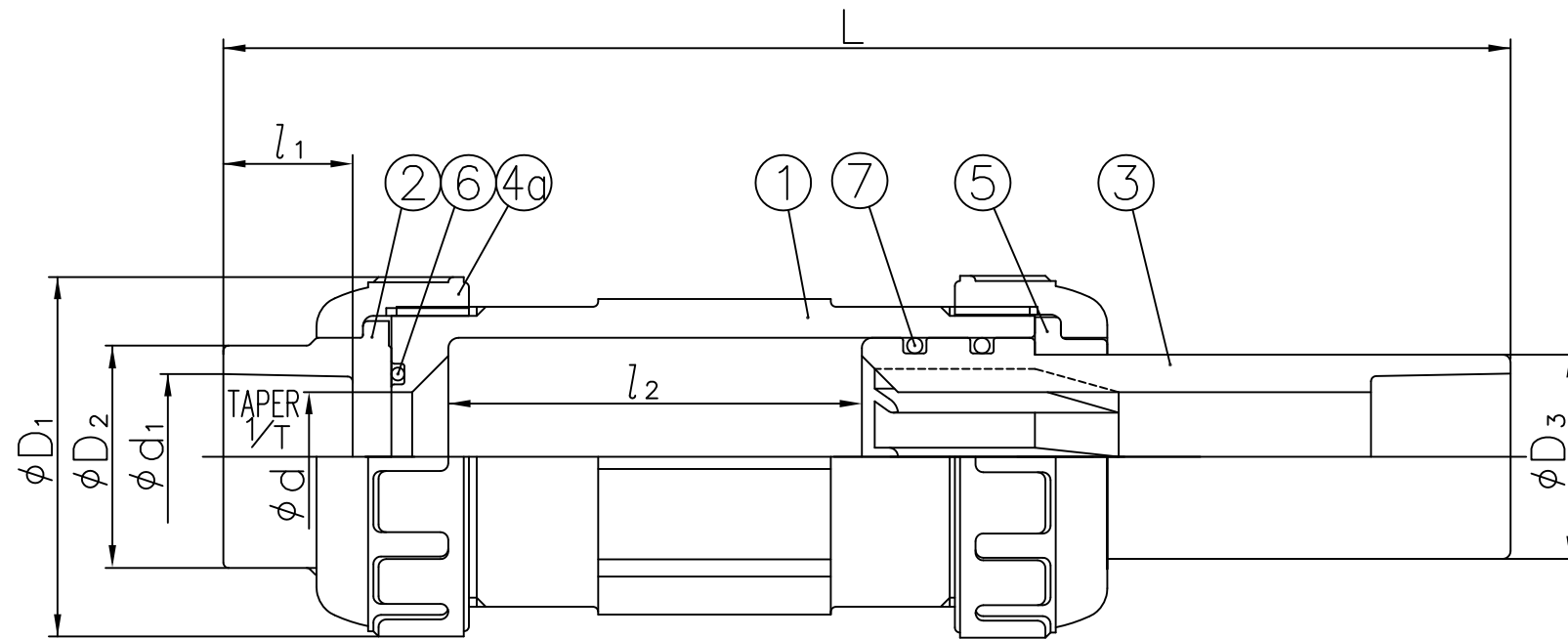
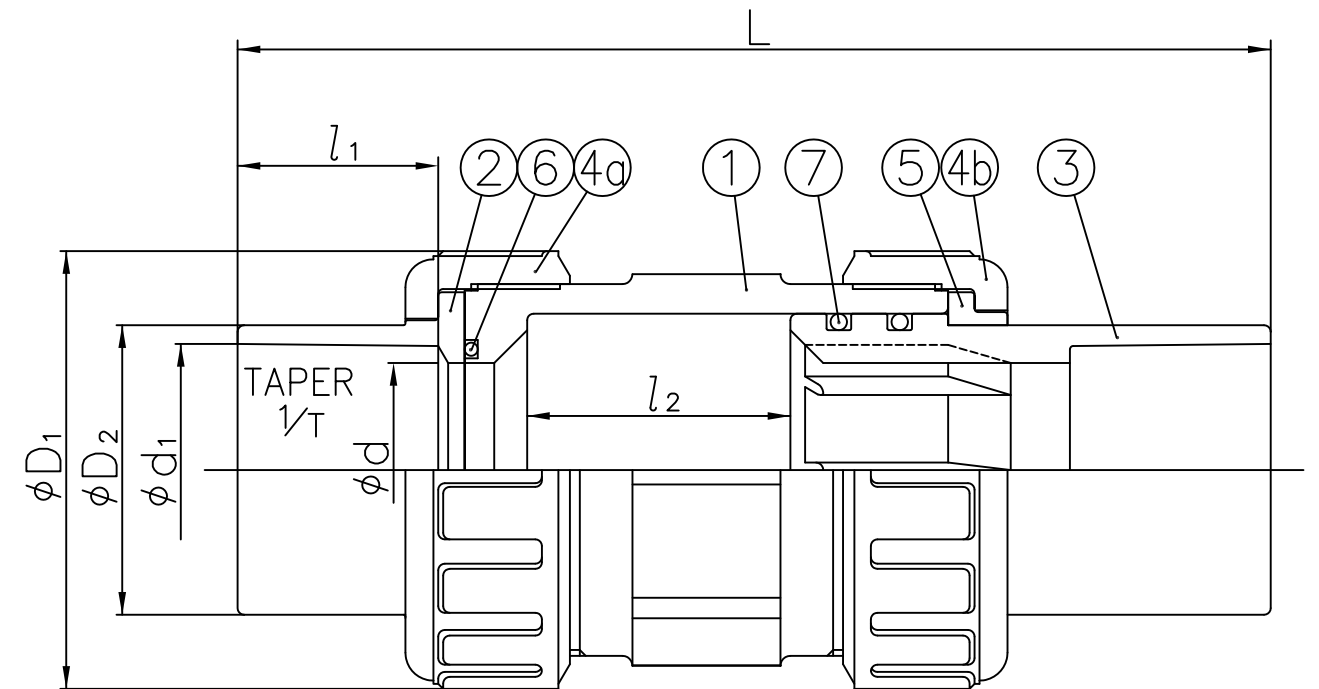


20^{mm}(3/4'') ~ 50^{mm}(2'')



65^{mm}(2 1/2'') ~ 100^{mm}(4'')



DIMENSIONS TABLE

UNIT : mm

NOMINAL SIZE		d	d ₁	l ₁	1/T	D ₁	D ₂	D ₃	L		l ₂
									Max	Min	
20 ^{mm}	3/4''	20	26.13	24	1/34	60	35	35	243	163	80
25	1	25	32.16	27	1/34	70	43	39	250	170	80
30	1 1/4	31	38.19	30	1/34	82	50	47	258	178	80
40	1 1/2	40	48.21	37	1/37	100	59	59	272	192	80
50	2	51	60.25	42	1/37	106	72	72	285	205	80
65	2 1/2	65	76.60	61	1/48	133	88	88	314	234	80
75	3	78	89.60	64	1/49	152	105	105	330	250	80
100	4	100	114.70	84	1/56	210	132	132	422	322	100

NOTE. The shape and appearance of assembly differ a little with nominal size compared to this drawing.

7	O—RING (B)	2	☐ EPDM ☐ FKM ☐ others ()	1) used for size 65~100 ^{mm}
6	O—RING (A)	1		
5	STOP RING	1	☐ PVC ☐ C—PVC	
4b	UNION NUT (B) ¹⁾	1		
4a	UNION NUT (A)	—		
3	END CONNECTOR (B)	1		
2	END CONNECTOR (A)	1		
1	BODY	1		
No.	DESCRIPTION	No.REQ'D	MATERIAL	REMARKS
EXPANSION JOINTS ASS'Y JIS : SOCKET END 20 ^{mm} (3/4 ”) ~ 100 ^{mm} (4 ”)				
DRAWN	T.Iwamoto	DATE	SCALE	
CHECKED	T.Ukezeki	AUG.31.2006	〰	
APPROVED	H.Tsuda	DRAWING No.		
SPECIAL ORDER No.	FI—60255JE			
ASAHI YUKIZAI CORPORATION				